

Tulkintapyyntö 1/2023

Kysymys

SFS-EN ISO 9606-1:2017 *Hitsaajan pätevyyskoe. Sulahitsaus. Osa 1: Teräkset.*

Jos hitsaajalla on pätevyystodistukset eri halkaisijan ja paksuuden pätevyysalueille, voidaanko pätevyysalueet yhdistää?

Vastaus

Voidaan, kunhan kokeissa hitsausprosessi ja lisäaineryhmä ovat samoja.

Standardin tekstit

5.7 Mitat

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Kun on hitsattu useampia koekappaleita, joilla on eri putken ulkohalkaisijat ja hitsautumissyvyudet, hitsaaja on pätevoidetty hitsaamaan:

- pienimmästä hitsiaineen ja/tai perusaineen aineenpaksuudesta suurimpaan
- pienimmästä putken ulkohalkaisijasta suurimpaan (viittaa taulukkoihin 6 ja 7).

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ISO 9606-1-2012_Clause_5.7_Interpretation (hyväksytty tulkinta)

ISO-TC44-SC11_N399_FR_Interpretation_Request_ISO_9606-1 (alkuperäinen kysymys)



*Type of question: Request for interpretation
of ISO/TC 44 published standards*

<i>Reference (including edition and any published corrigenda or amendment)</i>	<i>Subclause number</i>	<i>SC in charge</i>
ISO 9606-1:2012 + Cor 1:2012 and Cor 2:2013	5.7	SC 11

Title

Qualification testing of welders – Fusion welding – Part 1: Steels

Question:

In the case of separate welder's qualification test certificate for a single welder, with different completion dates and with different examiner/examining body, can the range of qualification in diameter and thickness be combined under Clause 5.7

Answer proposed by the author of the question:

Yes

Answer of the SC in charge:

Agreed

Date of ISO/TC 44/SC 11 answer

2018-02-27

Notes:

1. Requests should be submitted to national committees first (where they exist) before submittal to SC XX.
2. Requests should be submitted with a proposed response where SC XX can respond YES or NO with additional explanation as needed.
3. SC XX will not provide consulting services
4. SC XX will not provide justifications/explanations of any requirements
5. SC XX will only provide clarification of requirements



ISO/TC 44/SC 11

Qualification requirements for welding and allied processes personnel

Email of secretary: adavis@aws.org

Secretariat: ANSI (United States)

FR Interpretation Request ISO 9606-1

Document type: Other committee document

Date of document: 2018-01-02

Expected action: INFO

Background: To be considered at the meeting in February

Committee URL: <http://isotc.iso.org/livelink/livelink/open/tc44sc11>



*Type of question: Request for interpretation
of ISO/TC 44 published standards*

<i>Reference (including edition and any published corrigenda or amendment)</i>	<i>Subclause number</i>	<i>SC in charge</i>
ISO 9606-1:2012	5.7	11
Title		
Qualification testing of welders -- Fusion welding -- Part 1: Steels		

Needed interpretation :

In the case of separate welder's qualification test certificate for a single welder, with different completion dates and with different examiner/examining body, can the range of qualification in diameter and thickness be combined under Clause 5.7

Proposed interpretation by the author:

YES

The individual range of qualification can be combined if all the essential variables as defined in Clause 5.1 are mentioned in the individual welder's qualification test certificate.

The junction of the ranges of qualification under Clause 5.7 can be applied according to the example below :

- qualification test certificate 1 issued on 05/13/2016 with examiner/examining body A:
T BW 141 BW 10 S t8,0 D100 HL045 ss nb
- qualification test certificate 2 issued on 05/15/2016 with examiner/examining body B:
- T BW 141 BW 10 S t1,2 D16 HL045 ss nb

Range of qualification of the welder :

Thickness : 1,2 à 16 mm

$\varnothing \geq 16$ mm

Response from the SC responsible for the standard:

Date of ISO/TC 44/SC XX answer

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